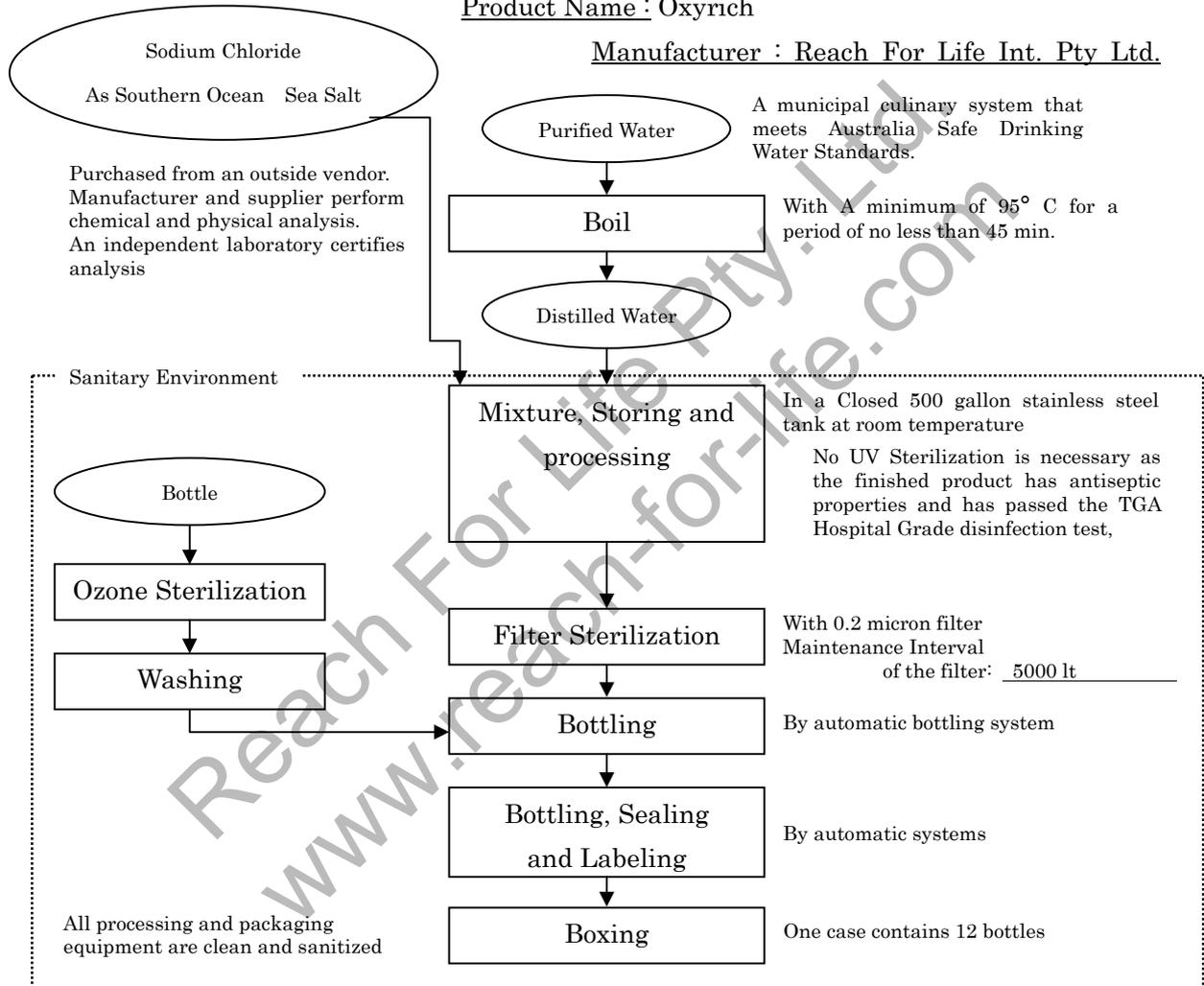


Date: 16.05.05

Oxygen Manufacturing Flow Chart

Product Name : Oxyrich

Manufacturer : Reach For Life Int. Pty Ltd.



Oxyrich Manufacturing Procedure

- 1) The primary ingredient used in Oxyrich is purified water. The source for this water is a municipal culinary system that meets Australia Safe Drinking Water Standards. This water is purified using steam distillation.
- 2) The water is boiled at a minimum of 95° C for a period of no less than 45 min. and the resulting steam is condensed, not only removing dissolved solids, but destroying any microbial contamination present.
- 4) Sodium Chloride is mixed into the stainless steel tank with the distilled water. Sodium Chloride (in form of Ocean Sea Salt) is purchased from an outside vendor.
- 4.1) Quality Assurance: Manufacturer and supplier perform chemical and physical analysis. The analysis is certified by an independent laboratory. The Oxygen content is increased by way of the removal of the hydrogen molecule using a common bio-electrical process .
- 5) All ingredients pass through a 0.2 micron filter as a final protection against introducing microbes into the final product.
- 6) All ingredients are bottled by in-line automatic bottling system under the sanitary environment.
- 7) The bottle is filled, sealed and labeled by automatic systems under the sanitary environment.
- 8) The Oxyrich Bottles are boxed. One case contains 12 bottles.

Oxyrich Ingredients Percent Composition:

| | |
|-------------------------------------|--------------------|
| Molecules of Dissolved Oxygen | > 5.00% v/v |
| Sodium Chloride (Atlantic Sea Salt) | <140 ppm per 100ml |
| Trace Minerals | <0.00*% |
| Distilled Water | 99.***% |

Product Fact Sheet

1. Name of the product:

Oxyrich

2. Name & Address of Distributor:

Dr. C.K.Vesselinova Jenkins Oxygen Clinic International 80 Harley Street London

3. Name & Address of Manufacturer

Reach For Life Int. Pty Ltd.

Unit 1-3 /62 Rushdale Street

Knoxfield Vic 3180, Australia

4. Ingredients:

De-Ionised Water, sodium chloride (unrefined Ocean Sea Salt) and stabilised diatomic oxygen molecules (O₂)

5. Gross weight:

1.005 kg / lt

6. Volume of content:

50ml and 250ml

7. Type of packaging: HDPE

8. Packaging Size: 50ml, 250ml Bottles

9. Shelf life:

To 2 Years